

Introduction to the Graco PR70e



PR70e Introduction



- Base unit includes:
 - Fixed Ratio Base
 - 2.5 foot (0.8m) hoses
 - 8L PE Tanks
 - MD2 Valve
 - LCM
- Different from PR70
 - LCM Screen
 - Shot size control (0%-100% of stroke)
- Same as PR70
 - Hardware
 - Accuracy
 - Repeatability
- Base System List price \$10,000



Key Industries

- Product assembly
- Automotive components
- Automotive electronics
- Consumer electronics
- Medical
- Sporting goods
- Appliance

PR70e Introduction

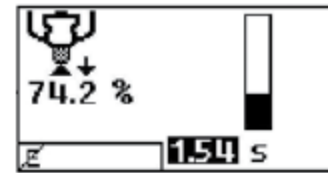


PR70e Introduction



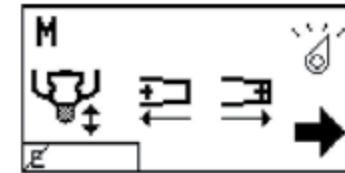
Local Control Module (PR70e only)

- Simple system electronic controls with diagnostics
- LCD graphical interface saves time by enabling accurate shot size programming
- Automatic alarms notify you when pumps need attention



Operation Screen

Shot size is displayed as a percentage of stroke length, duration of shot and progress bar.



Maintenance Mode Screen

Allows trouble shooting and easy maintenance through manual operation of system

PR70e Vs PR70



		PR70e with LCM	PR70 with DM	PR70 with ADM	PR70v with ADM
System	Configured system?	no	yes	yes	yes
Ratios	Fixed Ratio	1:1 to 12:1	1:1 to 12:1	1:1 to 12:1	NA
	Variable Ratio	NA	NA	NA	1:1 to 24:1
Shots	Number of shots	1	5	50	50
	Shots Based on Percentage of stroke	Yes	No	No	No
	Weight Based Shots	No	Yes	Yes	Yes
	Multi-stroke shots (over 100%)	No	Yes	Yes	Yes
	Shot Sequencing	No	Optional	Yes	Yes
Monitoring	Pressure Monitoring	No	Optional	Optional	Optional
	Ratio Monitoring	No	Optional	Optional	Optional
Data Controls	Local Control Module (LCM)	Yes	No	No	No
	Display Module (DM)	No	Yes	No	No
	Advanced Display Module (ADM)	No	Optional	Yes	Yes
	Gel Timer	No	Yes	Yes	Yes
	Run with Automation (PLC)	No	Yes	Yes	Yes
	USB Download	No	Optional	Yes	Yes

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PR70e Vs PR70



		PR70e with LCM	PR70 with DM	PR70 with ADM	PR70v with ADM
Valves	1:1 MD2 Valve	Optional	Optional	Optional	Optional
	10:1 MD2 Valve	Optional	Optional	Optional	Optional
Hoses	2.5 ft (76 cm) Hoses	Accessory	Optional	Optional	Optional
	10 ft (3 m) Hoses	Accessory	Optional	Optional	Optional
	15 ft (4.6 m) Hoses	Accessory	Optional	Optional	Optional
Tanks, Accumulators, Heated Equipment, Accessories	Plastic Tanks	Accessory	Optional	Optional	Optional
	On-Board Stainless Steel Tanks	Accessory	Optional	Optional	Optional
	1-1/2 NPT Flange Kit for bulk feed	Accessory	Optional	Optional	Optional
	Off-Board Stainless Steel Tanks	Accessory	Optional	Optional	Optional
	Heated Tanks	No	Optional	Optional	Optional
	Agitation	Accessory	Optional	Optional	Optional
	Tank Level Sensors Low	No	Optional	Optional	Optional
	Tank Level Sensors High	No	No	Optional	Optional
	Accumulators	No	No	Optional	Optional
	Auto Refill	No	No	Optional	Optional
	Mixers & Shrouds	Accessory	Optional	Optional	Optional
	Valve Mounting	Accessory	Optional	Optional	Optional
	Incoming air shutoff & filter	Accessory	Standard	Standard	Standard
	Heated Hoses	No	No	Optional	Optional
Recirculation	No	No	Optional	Optional	

Optional items can be selected from the configurator and are factory installed. Accessories are ordered when you order the machine, but you assemble it onto the machine at your location.



How to Order a PR70e (6 Steps)*

STEP 1: Select your PR70e system for air motor size & valve

The four PR70e system part numbers shown below include the fixed ratio PR70e frame, feed system inlet manifold, one MD2 valve, ADM with 6 foot (2 m) umbilical and basic metering pump components. Note that these system part numbers do not include any metering pumps, outlet hoses, feed reservoirs, air inlet moisture trap, foot switch, mixers, shroud etc.

System	MD2 Valve Volume Ratio	Air Motor in. (cm)	Required Line Voltage	Machine Operation Voltage psi (MPa, bar)	Maximum Working Pressure psi (MPa, bar)	Maximum Air Inlet Pressure
24S054	1:1	3 (7.6)	100-240 V, 50/60 Hz, 1 Phase - 50 Watts	24 VDC	3000 (21, 207)	100 (0.7, 7)
24S055	10:1					
24S056	1:1	4.5 (11.4)				
24S057	10:1					

*Examples only. Download Flyer 349269A.F from website for complete info

How to Order a PR70e



STEP 2: Determine your pump size based on min / max shot size

Volumetric Ratio (X:1)	Pump Tube Combination Information				Power Factor	
	Large Piston (mm)	Small Piston (mm)	Minimum Shot Size (cc)	Maximum Shot Size (cc)	3 in. Air Motor	4.5 in. Air Motor
1	960	960	12.4	71	2	5
1	640	640	8.3	47.3	4	8
1	480	480	6.2	35.5	5	11
1	320	320	4.1	23.7	7	16
1	240	240	3.1	17.7	10	21
1	160	160	2.1	11.8	14	X
1	120	120	1.6	8.9	19	X
1	80	80	1	5.9	29	X
1.5	240	160	2.6	14.8	11	26
1.5	960	640	10.4	59.1	3	6
1.5	480	320	5.2	29.6	6	13
1.5	120	80	1.3	7.4	23	X
2	960	480	9.3	53.2	3	7
2	640	320	6.2	35.5	5	11
2	480	240	4.7	26.6	6	14
2	320	160	3.1	17.7	10	21



How to Order a PR70e

STEP 3: Select your Piston Package based on your requirements

The metering pump components are called the "Piston Package." Each piston package consists of a metering tube, piston, washer screw, O-Rings (as shown in the column headings below). For example, if you have a 4:1 volume mix ratio, and want a 960mm / 240mm nylon pump combination, you could order the LC1960 and LC1240 Piston Package as shown in the chart below.

Nylon Piston, Stainless Steel Metering Tube Assemblies

		Reference Number and Description					
Piston Size (mm)	Piston Package	601	602	603	604	605	606
		Tube, Pump	Nylon Piston	Washer	Ring, Support,Piston	Screw	O-Ring
80	LC1080	LCC080	LCB080	15M089			
100	LC1100	LCC100	LCB100				
120	LC1120	LCC120	LCB120	15M099	15K887		
140	LC1140	LCC140	LCB140				
160	LC1160	LCC160	LCB160				
180	LC1180	LCC180	LCB180				
200	LC1200	LCC200	LCB200				
220	LC1220	LCC220	LCB220				



How to Order a PR70e

STEP 4: Select your tank or open inlet flanges

24W415 Twin 8L Polyethylene tanks with lids

24W416 Twin 8L Polyethylene tanks with lids and shut off valves

24W417 1½ in NPT open inlet flanges for both pumps

STEP 5: Select your hoses by length and diameter required

Individual hoses are called the "Hose Package." Each hose package consists of the hose with the fittings required to connect the hose to the PR70 and the MD2 valve.

For example, with 4:1 volume mix ratio material, you could select the following hose packages:

LC0813 (¼ x 120 in Hose Package)

LC0808 (3/8 x 120 in Hose Package)

Hose Package	Description	Reference Number and Description			
		1401	1402	1403	1404
		Hose Assembly	90 Deg Elbow	Adapter	Bushing
LC0801	3/16 in. x 30 in.	16C501	94/0144-S/25	94/1000/98	94/0488/98
LC0802	3/16 in. x 120 in.	16C506	94/0144-S/25	94/1000/98	94/0488/98
LC0803	3/16 in. x 180 in.	16C507	94/0144-S/25	94/1000/98	94/0488/98
LC0804	1/4 in. x 30 in.	16C510	94/0148-S/25	J6900040	
LC0805	1/4 in. x 120 in.	16C515	94/0148-S/25	J6900040	
LC0806	1/4 in. x 180 in.	16C516	94/0148-S/25	J6900040	
LC0807	3/8 in. x 30 in.	16C519	94/0149-S/25	94/1007/98	

How to Order a PR70e



STEP 6: Complete your PR70e order by selecting accessory items

Refer to the “PR70 Accessories” page in this brochure and select the items needed to meet your requirements.

For example, you most likely will need an incoming air filter and vented ball valve (PN 24R707) and a foot switch (PN 255244).

Note that all PR70e component pricing can be found on GEDI under Order & Pricing / Graco Ohio/Price and Availability.

Accessories			
Reservoir Atmosphere Conditioning		Service Kits for PR70/PR70v	
LC0097	Desiccant Dryer, 3/8 in NPT with adapter and cartridge	255220	MD2, Convert soft seat nose to hard seat (hard seat rebuild), needle and nose
LC0098	Desiccant Dryer Refill Cartridge	15V551	Clear membrane covers for the Advanced Display Module screens, 10 pack
LC0095*	Nitrogen Kit for 30L and 60L tank, 1 tank	15M483	Clear membrane covers for the Standard Display Module screens, 10 pack
LC0096*	Nitrogen Kit for 30L and 60L tank, 2 tanks		
Reservoir Vacuum Conditioning for PR70/PR70v		Service Kits for All PR70 Models	
LC0099	Vacuum Transfer Pumps, 120V, Down to 25 Torr (Requires Vacuum Transfer Connect Kit)	LC0008	Cord, I/O interface with footswitch port
LC0100	Vacuum Transfer Pumps, 240V, Down to 25 Torr (Requires Vacuum Transfer Connect Kit)	255219	MD2, Soft seat rebuild, needle and nose
256205	Vacuum Transfer Connect Kit, Single On-Board Tank	255218	MD2, Kit rebuild, back end of wet section (no needle or seat)
256206	Vacuum Transfer Connect Kit, Dual On-Board Tanks (1 Vacuum pump)	255217	MD2, Kit rebuild, air cylinder
256207	Vacuum Transfer Connect Kit, Single Off-Board Tank	16H378	Clear membrane covers for Local Display Module screens, 10 pack
256209	Vacuum Transfer Connect Kit, Dual Off-Board Tanks (1 Vacuum pump)	LC0091	3.0 in Air Cylinder Rebuild Kit
256577	Auto-refill, tank-mount valve (1), solenoid, and mounting bracket for fluid shutoff	LC0092	4.5 in Air Cylinder Rebuild Kit
		LC0093	Check Valve Rebuild Kit
		LC0094	Rear Pump Seal Rebuild Kit